



TIGER Drylac®

specialties



TIGER Drylac®
Powder Coatings

EUROPE

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Member of the
Powder Coating Institute

Colors and textures have been matched as closely as possible. Paper and ink limitations, as well as influence of heat and light, account for differences from actual coatings. To aid in final product selection please contact your local TIGER Drylac office for a powder coated sample panel of the product of your choice.

Datasheets: Periodically updated datasheets, showing cure parameters, test results, pretreatment information and more are available for all products in this chart. Please contact your local TIGER Drylac office or visit www.tigerdrylac.com for the most current edition.

Custom Colors: Should our vast selection of standard finishes not be exactly what an application calls for, we will be happy to provide custom colors (220 lb. minimum order) with quick 7 to 10 day turn around times.

 All (stock and custom) TIGER Drylac Series 39 and Series 49 products, made in the US and Canada are periodically re-certified and carry the UL (Underwriter Laboratory) Recognized Component Mark. This UL mark is for all equipment and products intended for the US and Canadian market.

Legend: Products shown in this brochure are for **Exterior (as well as Interior)** applications.

Exceptions: Products marked

- * are for Interior applications only
- ** indicates limited UV stability
- indicates we recommend a clear coat to increase durability and chemical resistance.

Fine textured and rough textured products: In order to assure adequate corrosion protection in the valleys of the textures, it is important to observe minimum film thickness recommendations (see applicable datasheets).

Our best selling **Bengal** colors offer high gloss levels and exceptional flow properties. Products are available in 5 lb. minipacks as well as 44 lb. boxes (exceptions: Bengal White and Black are packed in 55 lb. boxes).

Steel Rack colors were formulated as economical solutions to match typical industry colors for industrial warehouse racking systems. They are available in minimum order quantities of 55 lb. Please note: SR Yellow, Orange and Red have limited UV stability.

Our popular **Series 39 Volume** industry products come in a variety of color choices ranging from smooth glossy to semi gloss, mattes, textures and metallics. Products are available in 5 lb. minipacks or 55 lb. boxes (exceptions: Bronze Matte Metallic and Silver are packaged in 44 lb. boxes).

Clear Coats: A variety of choices of clear coats are available, ranging from glossy to matte. All products are available in 5 lb. minipacks and 44 lb. boxes. (Also see Bengal Clear and Anti-Graffiti Clear in this brochure.)

Out-gassing Forgiving: Our OGF Products are developed for castings, hot galvanized and forged parts, aluminum flame sprayed and other porous and out-gassing prone substrates, such as fired clay and ceramics. Package sizes: 5 lb. minipacks and 55 lb. boxes (44 lb. for Chrome OGF). Please note: If stocked OFG color choices do not meet your requirements, we have an OGF additive available for purchase (in 3 lb. and 30 lb. packages), which may be added to our other stocked products in order to make them suitable for out-gassing prone substrates. For larger quantities (220 lb. minimum) we recommend and will be happy to provide OGF custom colors.

Wrinkles provide an attractive finishing solution for electronics and other metal cabinets, lighting fixtures, automotive accessories and more, as they offer concealment of metal imperfections. Package sizes are 5 lb. minipacks and 55 lb. boxes.

Polyester Urethanes: A wide selection of specific qualities and finishes are available in a range of black. Please consult your TIGER representative for recommendations for your applications. Package sizes are: 5 lb. minipacks and 44 lb. boxes (except for Solar Black and Black Magic, which are packed in 55 lb. boxes). Other colors can be custom ordered.

Anti-Graffiti: Antigrffiti Polyurethanes provide excellent chemical resistance and surface hardness properties. We offer White and Clear as stock products. Our Clear can be applied over any of our products to achieve a tough, cleanable surface. Please contact your nearest TIGER Drylac office or www.tigerdrylac.com for a brochure, including recommended graffiti cleaners, datasheet for application, or our certified laboratory test results. Package size: 5 lb. minipacks and 44 lb. boxes.

Exterior Mattes, Glossy's and Rough Texture Glossy

Finishes: We offer a variety of exterior textured and glossy to matte products for every application. Uses range from economical automobile underbody powder coatings to highly chip resistant automotive and marine products and show room quality wet-paint looks. Please consult your TIGER Drylac representative for recommendations. Products are offered in 5 lb. minipacks and 55 lb. boxes (expect Wet Black, PacCar Black and Truck Black, which are packed in 44 lb. boxes).

High Heat Resistant Fine Texture Black features a heat stability of up to 600 deg F (315 deg. C). Gloss and adhesion are subject to degradation in time. Since product has a limited 6 month storage stability, back orders may be necessary. Please check stock with your regional TIGER office. Package sizes 5 lb. and 50 lb.

Our **High-Reflective White** was developed for the lighting industry and strikes a perfect balance between smoothness and hiding power. It offers a reflectivity value of 92 + with a gloss level of 90 or greater. Package size is 5 lb. minipacks or 55 lb. boxes.

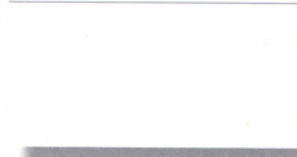
TIGER Drylac U.S.A., Inc. Product Number Matrix

Series 09	Interior only	Polyester-Epoxy Blend (Hybrid)
Series 16	Exterior and Interior	Acrylic Hybrid
Series 28	Exterior and Interior	Super Durable Polyester (available to approved applicators only)
Series 38	Exterior and Interior	Super Durable Polyester
Series 39	Exterior and Interior	TGIC Polyester
Series 44	Exterior and Interior	Polyester Urethane
Series 49	Exterior and Interior	TGIC Polyester
Series 59	Exterior and Interior	TGIC-Free Polyester
Series 69	Interior only	Epoxy
Series 75	Exterior and Interior	Fluoropolymer (available to approved applicators only)
Series 89	Interior only	Polyester-Epoxy Blend (Hybrid) Low/Fast Cure

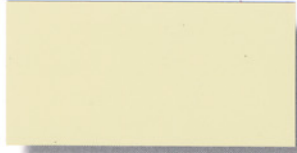
notes

specialties

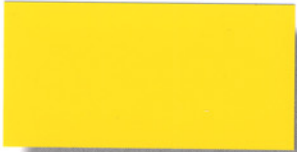
Bengal



TIGER Drylac® 49/11111
Bengal White 95±5*



TIGER Drylac® 49/10388
Bengal Cream 95±5*



TIGER Drylac® 49/66666
Bengal Yellow 95±5*



TIGER Drylac® 49/22222
Bengal Orange 95±5*



TIGER Drylac® 49/33333
Bengal Red 90±5*



TIGER Drylac® 49/44444
Bengal Blue 95±5*



TIGER Drylac® 49/55555
Bengal Green 95±5*



TIGER Drylac® 49/77777
Bengal Light Grey 95±5*



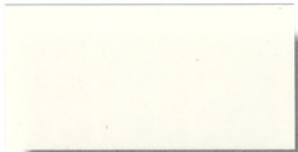
TIGER Drylac® 49/70158
Bengal Dark Grey 95±5*



TIGER Drylac® 49/88888
Bengal Black 95±5*

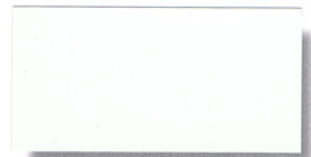


TIGER Drylac® 49/99999
Bengal Silver

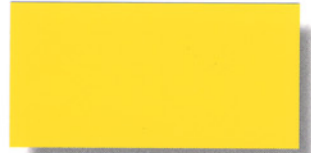


TIGER Drylac® 49/01234
Bengal Clear Glossy

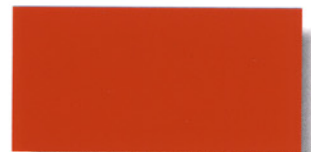
Steel Rack



TIGER Drylac® 49/10316
Steel Rack White 90±5*



TIGER Drylac® 49/20047
Steel Rack Yellow ** 90±5*
Limited UV Resistance



TIGER Drylac® 49/25001
Steel Rack Orange ** 90±5*
Limited UV Resistance



TIGER Drylac® 49/30052
Steel Rack Red ** 90±5*
Limited UV Resistance



TIGER Drylac® 49/40057
Steel Rack Blue 90±5*



TIGER Drylac® 49/50058
Steel Rack Green 90±5*

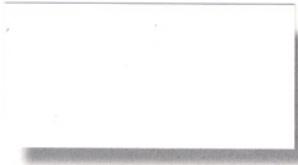


TIGER Drylac® 49/70078
Steel Rack Grey 90±5*

*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

Series 39



TIGER Drylac® 39/10010
Sky White 90±5*



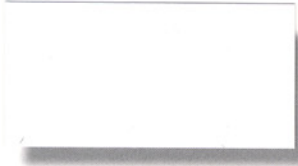
TIGER Drylac® 39/15020
Almond 90±5*



TIGER Drylac® 39/42360
Safety Blue 85±5*



TIGER Drylac® 39/70010
ASA-70 85±5*



TIGER Drylac® 39/10150
Western White 90±5*



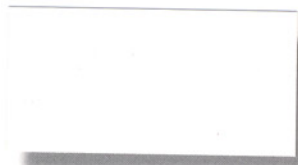
TIGER Drylac® 39/20020
Safety Yellow 90±5*



TIGER Drylac® 39/40010
Royal Blue 85±5*



TIGER Drylac® 39/70020
ASA-61 80±5*



TIGER Drylac® 39/10160
Horizon White 90±5*



TIGER Drylac® 39/20010
Safety Orange 90±5*



TIGER Drylac® 39/44500
Post Office Blue 85±5*



TIGER Drylac® 39/70200
ASA-49 80±5*



TIGER Drylac® 39/10200
Appliance White 90±5*



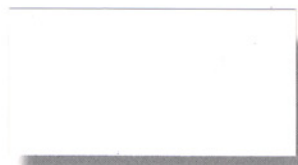
TIGER Drylac® 39/32920
Pumpkin Orange 90±5*



TIGER Drylac® 39/50060
U.S. Green 90±5*



TIGER Drylac® 49/70082
ASA-61 Semigloss 60±5*



TIGER Drylac® 39/10210
Apollo White 90±5*



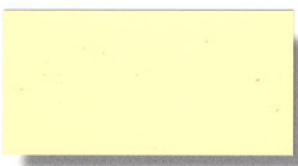
TIGER Drylac® 39/30100
Fire Engine Red 85±5*



TIGER Drylac® 39/60010
Chocolate Brown 80±5*



TIGER Drylac® 39/80040
Black Semigloss 60±5*



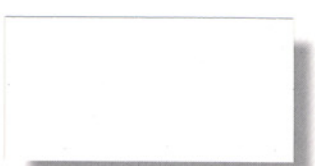
TIGER Drylac® 39/10030
Vanilla 90±5*



TIGER Drylac® 39/30010
Ruby Red 90±5*



TIGER Drylac® 39/80010
Gloss Black 85±5*



TIGER Drylac® 39/10040
White Matte 20±5*



TIGER Drylac® 39/15010
Beige 90±5*



TIGER Drylac® 39/30070
Snowmobile Purple 90±5*



TIGER Drylac® 39/80180
Mirror Black 92±5*



TIGER Drylac® 39/80020
Black Matte 20±5*

Clear



TIGER Drylac® 39/60060
Roman Bronze Matte 20±5*



TIGER Drylac® 39/60020
Bronze Matte Metallic



TIGER Drylac® 39/90000
Silver

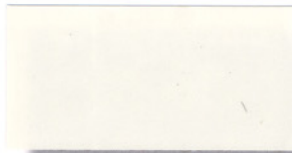


TIGER Drylac® 39/80200
Black Fine Texture

High-Reflective White



TIGER Drylac® 49/10410
High-Reflective White 90+*



TIGER Drylac® 38/00001
Clear Glossy



TIGER Drylac® 49/00530
Clear Glossy



TIGER Drylac® 49/00280
Clear Semigloss



TIGER Drylac® 16/00030
Clear Matte



TIGER Drylac® 69/00300
Clear Ice Matte*
For Interior Use Only

Out-Gassing Forgiving



TIGER Drylac® 49/91312
Chrome OGF ●
Clear Coat Recommended



TIGER Drylac® 49/10870
White OGF 70±5*



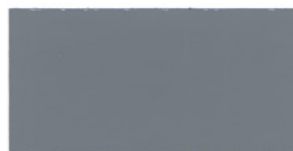
TIGER Drylac® 49/16130
Light Ivory OGF 80±5*



TIGER Drylac® 49/51610
Moss Green OGF 80±5*



TIGER Drylac® 49/71800
Haze Gray OGF 80±5*

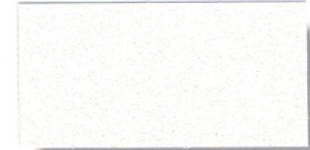


TIGER Drylac® 49/70239
Federal Standard Haze Gray OGF 40±5*



TIGER Drylac® 49/80720
Black OGF 70±5*

Wrinkle



TIGER Drylac® 39/10070
White



TIGER Drylac® 39/15040
Taupe



TIGER Drylac® 39/50010
Moss Green



TIGER Drylac® 39/70070
Medium Grey



TIGER Drylac® 39/80170
Black

*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.

specialties

Polyester Urethanes



TIGER Drylac® 44/80060
Solar Black Flat Matte 6±3*



TIGER Drylac® 44/80066
Black Magic Flat Matte 6±3*



TIGER Drylac® 44/90054
Millennium Black Glossy 90±5*



TIGER Drylac® 44/90051
Millennium Black Semigloss 60±5*

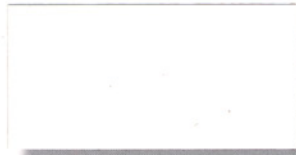


TIGER Drylac® 44/90052
Millennium Black Matte 35±7*

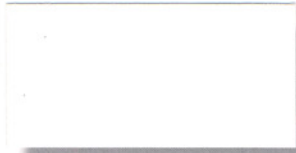


TIGER Drylac® 44/90053
Millennium Black Flat Matte 8±5*

Mattes & Semigloss



TIGER Drylac® 49/10103
White Matte RAL 9010 20±5*



TIGER Drylac® 49/11350
White Matte 20±5*

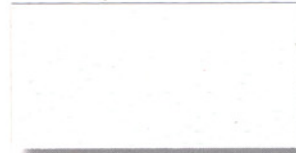


TIGER Drylac® 49/80033
PacCar Black Semigloss 55±5*



TIGER Drylac® 49/80350
Black Matte RAL 9005 20±7*

Rough Texture Glossy

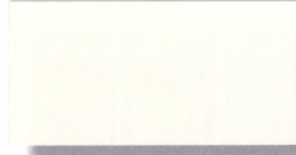


TIGER Drylac® 49/11570
RTG Nature White

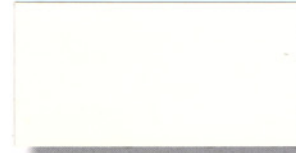


TIGER Drylac® 49/80990
RTG RAL 9011

Anti-Graffiti



TIGER Drylac® 44/00018
Clear



TIGER Drylac® 44/10008
White 90±5*

Glossy



TIGER Drylac® 49/80036
Wet Black 95±5*



TIGER Drylac® 49/80070
Truck Black 95±5*

High-Heat Resistant



TIGER Drylac® 78/80008
Black Fine Texture

*Gloss level according to Gardner 60° ASTM D523.

Paper and ink limitations of color samples as well as influence from heat and light account for differences from actual powder coatings.